



Repair Process Board

F. PAINT RECTIFICATION

Small defects

1



Remove defect using **3M™ 9 Micron Abrasive Discs 268L (00127)**.

OR



Or by machine using **3M™ Perfect-it™ III Microfinishing 260L 76mm P1500 (00907)**.



Use **3M™ Trizact™ Fine Finishing Abrasive Discs P3000 76mm (50415)** over the area to speed up polishing time.

Large areas

1



Excess defects are removed by using **3M™ 260L Fine Finishing Discs P1200/1500 (50239/50238)**. Use with **3M™ Hookit™ Soft Interface Pad (05774)**.

2



Use **3M™ Trizact™ Microfinishing Discs P3000 150mm (50414)** on a dampened panel to refine the sanding scratches. This will reduce risk of rework due to finish 'dropping back'.

